## Mobile Axial Hydraulic Pumps

Variable Displacement Load Sense Control



### **High-performance solutions** for mobile demands

Series 45 pumps are a high efficiency alternative to traditional open circuit pumps. Each frame size is uniquely designed to optimize performance, size, and cost, while matching the demanding requirements of the mobile equipment market.

Series 45 pumps are designed to fit the needs of open circuit systems capable of speeds up to 3600 RPM, maximum pressures up to 400 bar, and continuous pressures up to 310 bar (4500 psi).

#### **Designed for Durability and Flexibility**

- · Heavy duty tapered roller bearings for long life
- Single-piece, rigid housing reduces leak paths and noise
- Designed and manufactured to meet rigorous mobile equipment standards
- Displacements ranging from 25 to 147 cm3/rev (1.53 8.97 in3/rev)

#### **Installation and Packaging Benefits**

- · Compact design minimizes installation space requirements
- · Wide range of mounting flanges, shafts, and porting options
- · Robust input shaft bearings to handle large external loads
- Low noise for operator comfort







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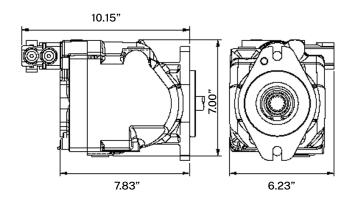


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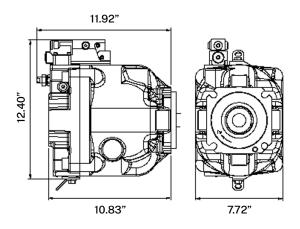
Variable Displacement Load Sense Control



Pump Model			Frame L		Frame K		Frame J		
Maximum displacement		cm³ [in³]	25 [1.35]	30 [1.83]	38 [2.32]	45 [2.75]	45 [2.75]	51 [3.11]	60 [3.66]
Cont. work	ont. working pressure		260 [3770]	210 [3046]	260 [3770]	210 [3046]	310 [4500]	310 [4500]	310 [4500]
Max. working pressure		bar [psi]	350 [5075]	300 [4350]	350 [5075]	300 [4350]	400 [5800]	400 [5800]	400 [5800]
Continuous input speed		min <sup>-1</sup> (rpm)	3200	3200	2650	2650	2800	2700	2600
Theoretical flow		l/min [US gal/min]	80 [21.1]	96 [25.4]	100.7 [26.6]	119.2 [31.5]	126 [33.3]	137.7 [36.4]	156 [41.2]
Weight		kg [lb]	Axial 19 [41.9], Radial 24 [52.9]			Axial 23.1 [51.0], Radial 27.3 [60.2]			
Pump Model			Frame J (cont.)		Frame F		Frame E		
Maximum displacement		cm³ [in³]	65 [3.97]	75 [4.58]	74 [4.52]]	90 [5.49]	100 [6.1]	130 [7.93]	147 [8.97]
Cont. working pressure		bar [psi]	260 [3770]	260 [3770]	310 [4500]	260 [3770]	310 [4500]	310 [4500]	260 [3771]
Max. working pressure			350 [5075]	350 [5075]	400 [5800]	350 [5075]	400 [5800]	400 [5800]	350 [5075]
Continuous input speed		min <sup>-1</sup> (rpm)	2500	2400	2400	2200	2800	2200	2100
Theoretical flow		l/min [US gal/min]	162 [42.9]	180 [47.5]	177.6 [47.4]	198 [52.8]	245 [64.7]	286 [75.6]	308 [81.4]
Weight	Axial	1 [1]-1	23.1 [51.0]		29.5 [65.0]		51.3 [113]		
	Radial	kg [lb]	27.3 [60.2]		32.6 [71.9]		54.9 [121]		



Frame J Axial (75 cm³/rev)



Frame E Axial (100 cm³/rev)



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